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the use of clamp for butt weld joints? We cannot comment on the intention of the committee, only what is written. 1104 18th May-94 1104-I-04-96 API 1104 only discusses the clamp as a method of weld alignment.

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API Standard 1104, Page 18/27

21st Edition is the industry standard for welding practices. Welding of Pipelines and Related Facilities presents methods for the production of highquality welds through the use of qualified welders using approved welding procedures, materials and equipment in a new, clearly understood format.

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An irregularity in an otherwise uniform structure. See API 1104 Section 9 for a list of types of imperfections and the criteria that may allow them in a weldment. API 1104 does not use the word discontinuity but rather calls them indications or imperfections. Not all discontinuities. imperfections or indications are

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standard was prepared by a formulating committee that included representatives of the API, the American Gas Association (AGA), the Pipe Line Contractors Association (PLCA), the American Welding Society (AWS), and the American Society for Nondestructive Testing (ASNT), as ...

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The American Petroleum Institute issued the 20th edition of API Standard 1104, Welding of Pipelines and Related Facilities, in November 2005.The standard covers the welding of butt-joint, fillet, and socket welds in carbon and low-alloy steel piping used in the compression, pumping, and trans -

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